DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

Page 1 of 3
ATTORNEY'S DOCKET NO. TS-6377 (US)

As a below named inventor, I hereby declare that:

inventor (matter wl	if only one name is hich is claimed and	dress, and citizenship are as stated be s listed below) or an original, first an d for which a patent is sought on the n of which is attached hereto unless the	d joint inventor (if plural names the invention entitled FORGE V	s are listed below) of the subject
		as United States Application N		plication
I hereby s		ewed and understand the contents of the		including the claims, as amended
I acknowl	edge the duty to disc	close information which is material to	patentability as defined in 27 CF	R § 1.56.
certificate below and	e, or § 365(a) of any d have also identifi	y benefits under 35 U.S.C. § 119(a)-(d PCT International application which ded below by checking the box, anying a filing date before that of the appli	designated at least one country of foreign application for patent of	ther than the United States, listed or inventor's certificate, or PCT
PRIOR F	OREIGN APPLICAT	TION(S)	·	Not Claimed
APPLICA'	TION NUMBER	COUNTRY	DAY/MONTH/YEAR I	
02077913		Europe		07/02
APPLICA	TION NUMBER	COUNTRY	DAY/MONTH/YEAR I	TILED
	claim the benefit und	ler 35 U.S.C. § 119(e) of any United S	tates provisional application(s) li	
APPLICA'	TION SERIAL NO.		FILING	DATE
designatir in the pri acknowled between t	ng the United States or United States or dge the duty to dische filing date of the TION SERIAL NO.	der 35 U.S.C. § 120 of any United States, listed below and insofar as the subject PCT International application in the lose information which is material to prior application and the national or PFILING DATE	ect matter of each of the claims of e manner provided by the first potentiability as defined in 37 CF CT International filing date of th STATUS-P.	of this application is not disclosed paragraph of 35 U.S.C. § 112, IR § 1.56 which became available is application. ATENTED, PENDING, ABANDONED
APPLICA	TION SERIAL NO.	FILING DATE	STATUS-P.	ATENTED, PENDING, ABANDONED
Trademar	appoint the followin			
NAME	nristensen	ATTORNEY/AGENT Attorney	REGISTRATION NUMBER 33,482	TELEPHONE NUMBER (713) 241-3997
Del S. Cl		ATTRODATES//ACTENIE	REGISTRATION NUMBER	THE COLLONIC MUMPED
NAME	F. Lemuth	ATTORNEY/AGENT Attorney	30,081	TELEPHONE NUMBER (713) 241-3921

(NAME) Del S. Christensen c/o Shell Oil Company **Intellectual Property** P.O. Box 2463 Houston, TX 77252-2463

DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

ATTORNEY'S DOCKET NO. TS-6377 (US)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Johannis Josephus DEN BOER INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands

FULL NAME OF SECOND JOINT INVENTOR, IF ANY (given name, family name) Anthony Thomas COLE	
SECOND INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	British
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	•

FULL NAME OF THIRD JOINT INVENTOR, IF ANY (given name, family name) Klisthenis DIMITRIADIS	
THIRD INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Greek
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	

Djurre Hans ZIGSLING	
FOURTH INVENTOR'S SIGNATURE	DATE SIGNED
RESIDENCE	CITIZENSHIP
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	Netherlands
POST OFFICE ADDRESS	
Volmerlaan 8, NL-2288 GD Rijswijk, The Netherlands	

ASSIGNMENT

WHEREAS I/we, Johannis Josephus Den Boer, Anthony Thomas Cole, Klisthenis Dimitriadis, and Djurre H. Zijsling have invented a certain improvement in FORGE WELDING OF HEAVY DUTY TUBULARS.

WHEREAS I/we have executed an application for Letters Patent in the United States in connection with this invention.

WHEREAS, SHELL OIL COMPANY, a Delaware Corporation, is desirous of acquiring all rights to this invention in the United States:

NOW THEREFORE for valuable consideration received, I/we hereby assign to SHELL OIL COMPANY, its successors and assigns, all rights to this invention in the United States of America, including all rights in the above-mentioned application and any patent which may be issued thereon in the United States and any other application which may be filed or patent which may be issued in the United States.

AND I/we hereby agree that I/we will upon request execute any instrument which SHELL OIL COMPANY desires to carry this assignment into effect and perfect the title transferred hereby to prosecute the above-mentioned application.

AND the Commissioner of Patents of the United States is hereby authorized to issue Letters Patent of said application to the Assignee.

Johannis Josephus Den Boer	(Witness)
Johanna Vosephas Den 2001	(Williams)
Date	(Witness)
Anthony Thomas Cole	(Witness)
Date	(Witness)
Klisthenis Dimitriadis	(Witness)
Date	(Witness)

			·	
Djurre H. ZIGSLING		(Witness)		
Date	· · · · · · · · · · · · · · · · · · ·	(Witness)		